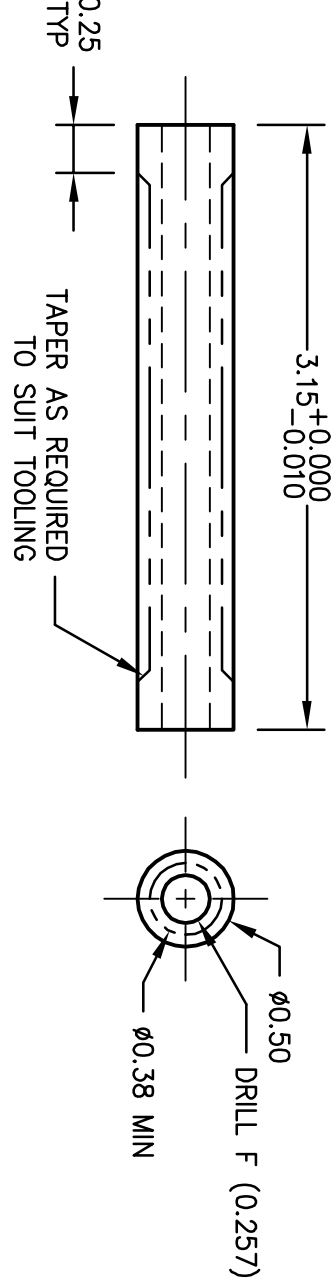
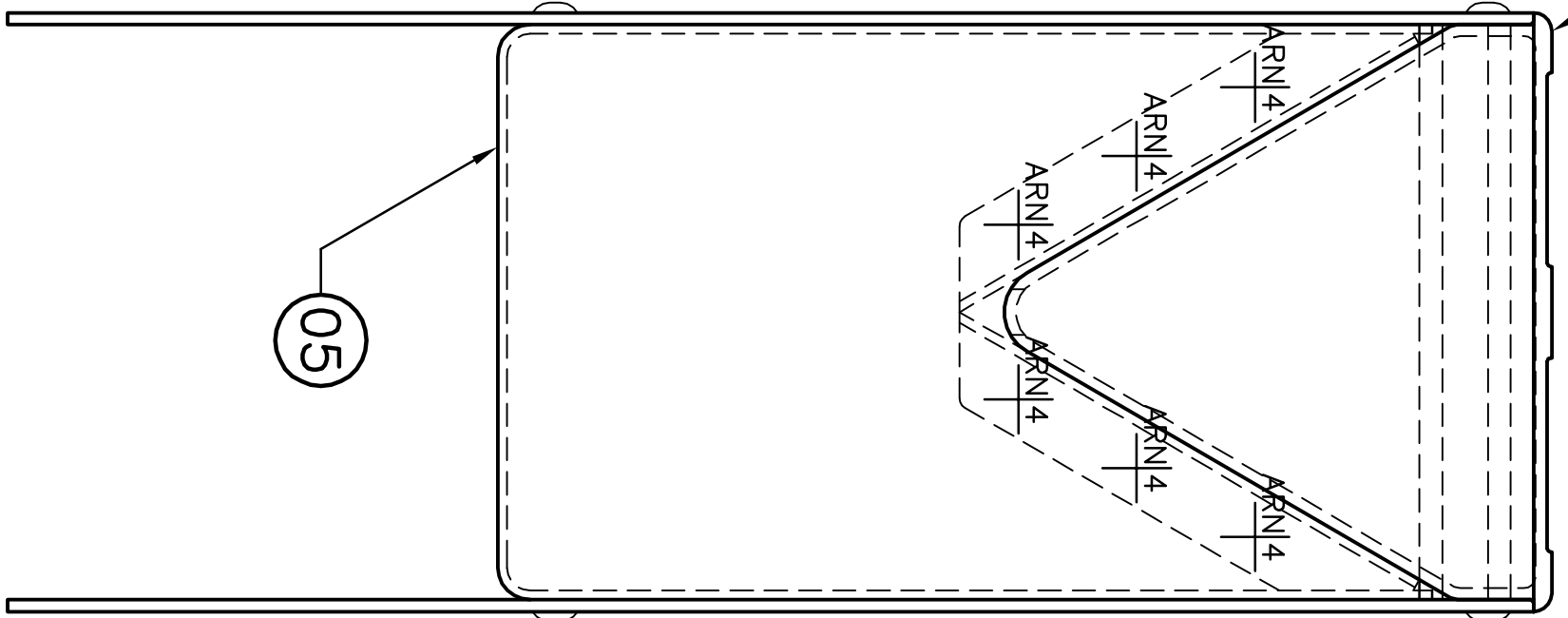
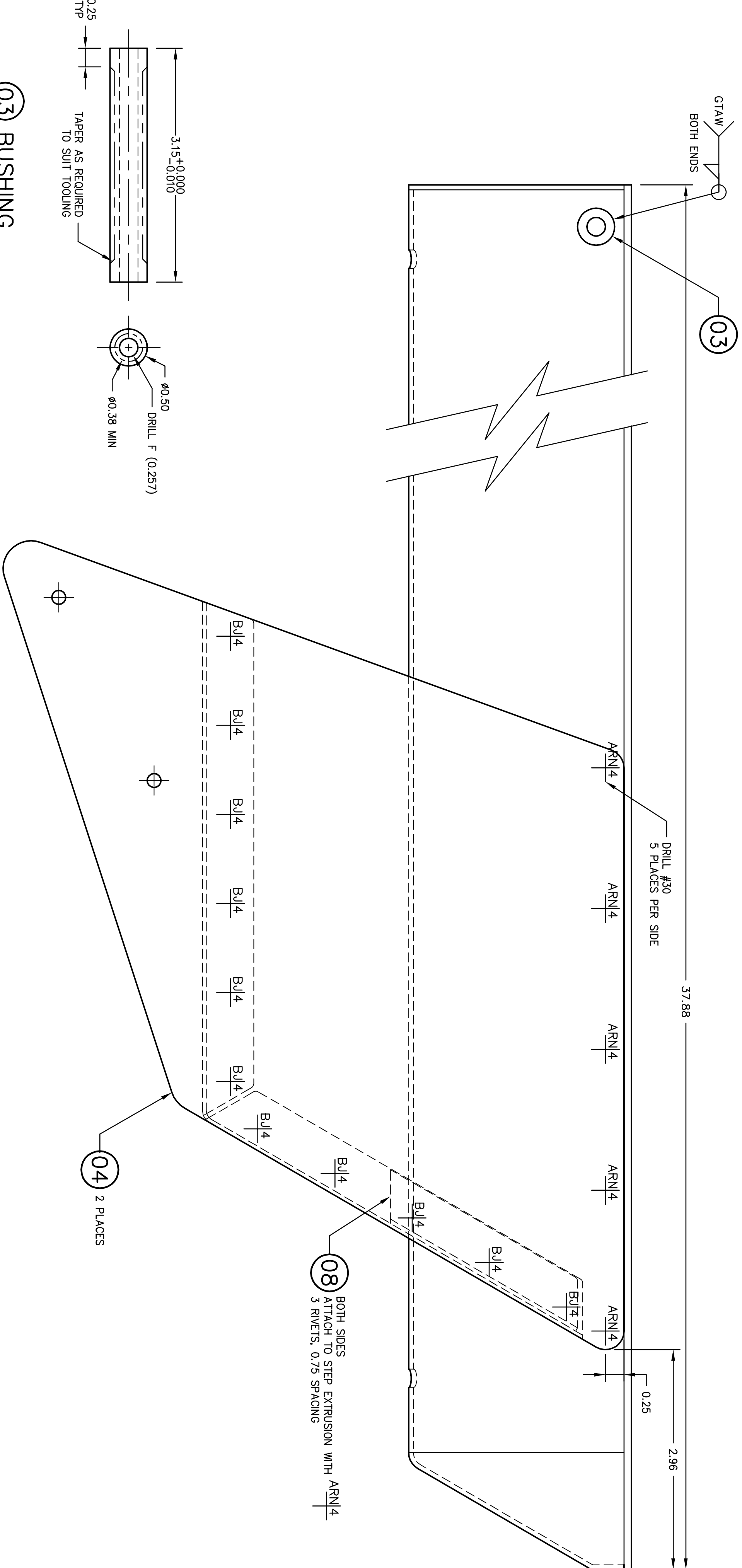
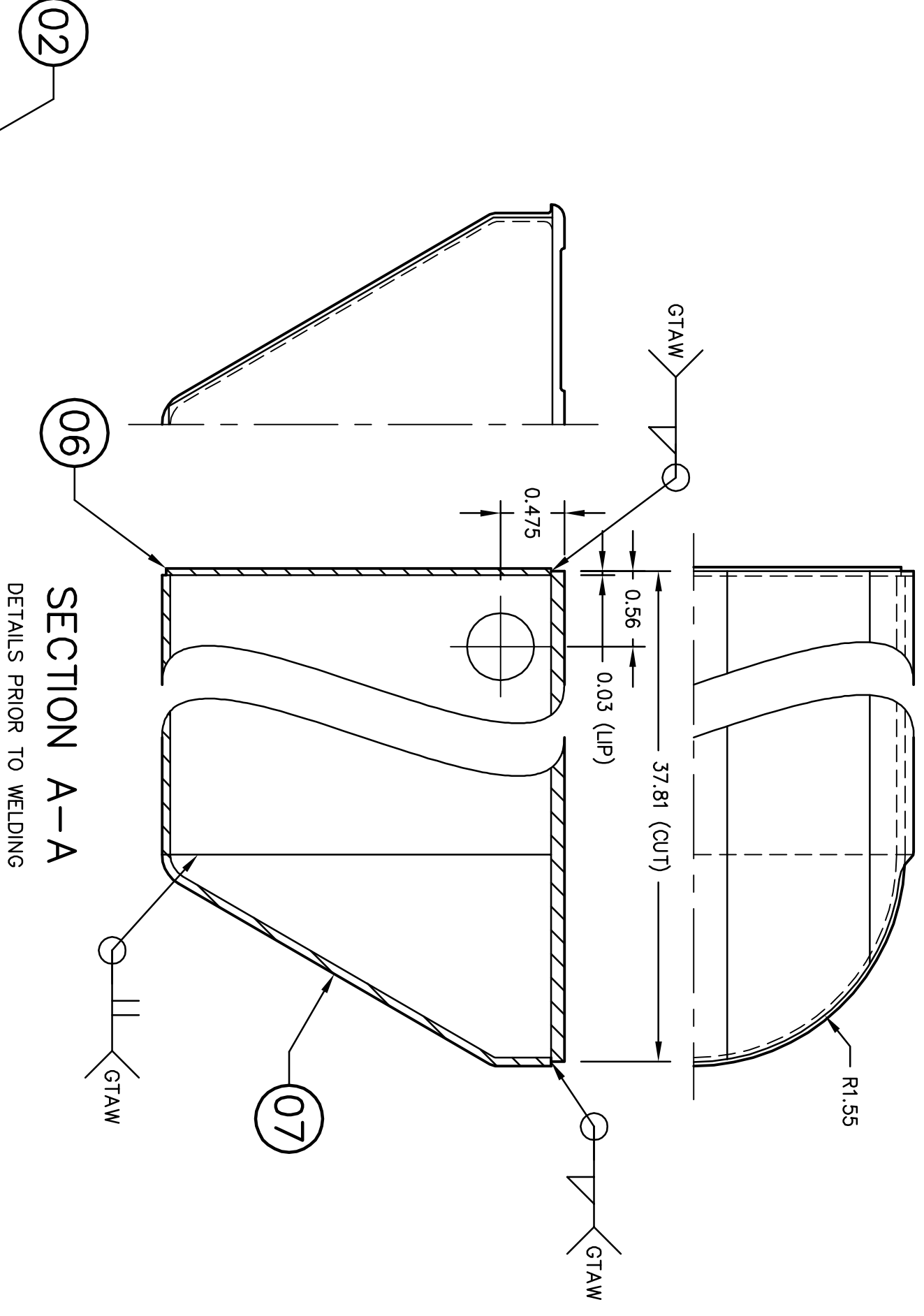
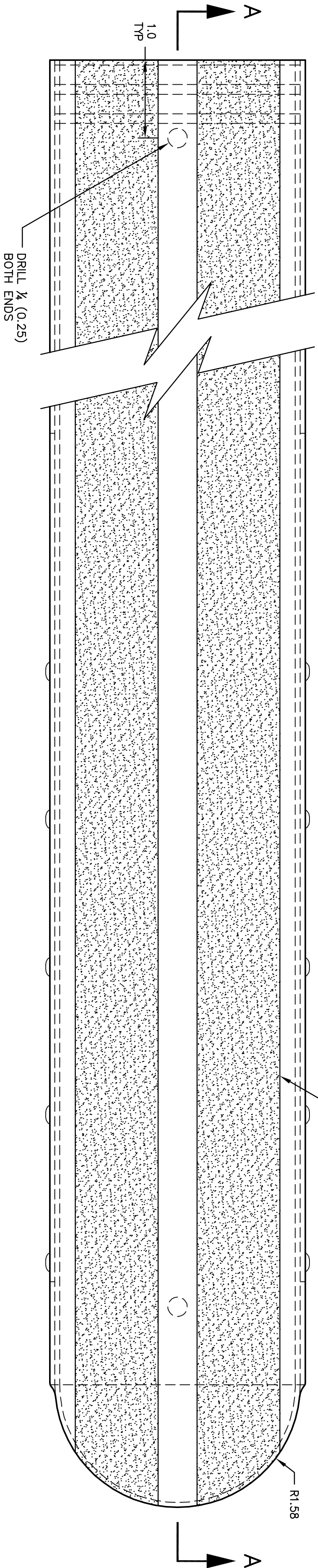


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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	STEP SHORTENED TO ACCOMMODATE LARGER BASKET	B/C	APR 27/12
2	TITLE BLOCK UPDATED: HARDWARE UPDATED: ALTERNATE FINISH: END DETAILS	B/C	29/07/2014



03 BUSHING

OPTIONAL: PART MAY BE TURNED DOWN IN MIDDLE AS INDICATED

01 STEP ASSEMBLY

NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
 2. WELDING OF 6061 ALUMINUM TO BE COMPLETED BY GTAW METHOD TO AMS2685C.
 3. THOROUGHLY DEGREASE, ALODINE, AND PRIME ALL ALUMINUM PARTS PRIOR TO ASSEMBLY.
- PAIN AFTER ASSEMBLY. APPLY SAFETY-WALK TAPE AFTER PAINTING.
- ALTERNATE: THOROUGHLY DEGREASE AND POWDER COAT ALL ALUMINUM PARTS AFTER ASSEMBLY. APPLY SAFETY-WALK TAPE AFTER POWER COATING.

A/R	HR3213-4-02	HUCKMAX RIVET (ALTERNATE)
A/R	CR3213-4-02	CHERRYMAX RIVET
A/R	MS20470AD-5	RIVET
2	82715-09	3M SAFETY-WALK TAPE (1" WIDE)
2	82734-05	08 ANGLE
1	82734-04	07 CONE
1	82734-03	06 CAP
1	82734-02	05 CHANNEL
2	82734-01	04 SHEET
1	82715-03	03 BUSHING
A/R	82740	02 STEP EXTRUSION
01	82715-01	01 STEP ASSEMBLY
QTY	PART NO.	ITEM DESCRIPTION

BASIC CODE	DASH NO. FOR DIAMETER
REF. NAS 523	N=MFD. HEAD NEAR SIDE
	F=MFD. HEAD FAR SIDE
C=COUNTERSUNK	D=DIMPLE
DIGIT=# OF SHEETS TO BE DIMPLED	DASH NO. FOR LENGTH
BASIC CODES:	
BI=MS20470AD	INSTALL NEW RIVET
BB=MS20426AD	REMOVE/REPLACE RIVET
ARN=CR3213	EXISTING RIVET
ARM=CR3212	

APPROVALS	DATE
DRAWN: JEFF CLARKE	16 MAR 2010
CHECKED: E. BURGIN	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:	
DECIMALS	±0.010
ANGLES	±1/2°
SCALE 1 : 1	

EUROCOPTER AS350 & AS355 SERIES FIXED CABIN STEP SHORT STEP ASSEMBLY			
SCALE 1 : 1	DWG. SIZE	DWG. NO.	REV.
SHEET 1 OF 1	A1	82715	2

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